

TIBBETTS PAINT
2335 S. BIRCH ST. SANTA ANA CA 92707

PRODUCT DATA SHEET

#20-00 AcraKYD HYBRID SEMI-GLOSS

DESCRIPTION: AcraKYD HYBRID SEMI GLOSS is the premium quality interior and exterior semi gloss enamel. It is specially formulated with new technological alkyd resin suspended in water. This water clean up oil enamel provides an excellent flexibility and weather resistance on properly prepared wood, metal, or masonry surfaces. This product also provides low odor and low VOC with easy soap and water clean up.

USE: Interior and Exterior surfaces, such as drywall, concrete, masonite. Acoustical tile, cement, plaster, stucco, brick, putty coat, primed wood, etc.

COLOR: White, tinting bases, and off white stock colors.

SURFACE PREPARATION: New works: All surfaces must be clean, dry and free of dust, rust, dirt, stains, mildew, grease, wax, oil, efflorescence or other foreign materials that could cause adhesion problems. Pre treat all galvanized, non-ferrous metals. Patch all voids, cracks, and holes with appropriate patching or caulking materials. New surfaces should be sealed with suitable primer or sealer. Sap streaks and knots should be spot-primed with a knot sealing materials.

Old works: Wash surface with T.S.P. solution and rinse thoroughly with water. Apply a coat of oil based primer or acrylic primer. Allow to dry thoroughly. Sand as necessary with fine sandpaper and wipe off clean before applying finished coat. If surface is in good condition and color being applied as closed to old color, it is possible to obtain satisfactory work with only the finished coat of enamel. Glossy surfaces should be dulled down for good adhesion.

PRIMERS, SEALERS & UNDERCOATERS: Drywall and Plaster -#86-01 HI HIDE PVA SEALER, #81-01 ACRA UNDERCOAT, Masonry - #87-01 EVERBOND CONCRETE PRIMER, Metal - #7400 ALKYD METAL PRIMER, #61-01 FERRO CHEM PRIMER.

APPLICATION: Nylon/Polyester brush, roller or spray. Maintaining a wet edge while brushing or rolling will reduce brush marks, lapping and side sheen discrepancies. If extended working time is needed, mix 4 oz of Latex X-Tender per gallon of paint.

VISCOSITY: 100 KU to 110 KU

DRYING TIME: Approximately 1 hour to touch. It may be recoated in about 2 hour under normal atmosphere and application conditions. Drying time also depends on surface temperature and relative humidity.

THINNING: Thin with water if needed. Over-thinning results the loss of hide.

COVERAGE: 350 sq. ft. per gallon. Actual coverage may vary depending surface conditions and application technique.

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CLEAN UP: Warm, soapy water.

V.O.C.: Less than 50 grams per liter.

CAUTION: Do not take internally. Avoid contact with eyes, prolonged contact with skin or breathing of spray mists. Use with adequate ventilation. Clean hand and contaminated skins after use.

WARNING: Do not apply if surface, container or air temperature is below **50 degree F**.

NOTICE: Purchaser is responsible for legal disposal of containers. Close container after each use. Do not take internally. **Keep out of reach of children. Keep from freezing.**