

PRODUCT DATA SHEET

#19-00 ACRA VEL FLAT interior flat

DESCRIPTION: ACRA-VEL FLAT is a very versatile Interior Flat finish for re painting project, new constructed residential and commercial buildings.

WHERE TO USE IT: Interior and Exterior surfaces, such as drywall, concrete, masonite. Acoustical tile, cement, plaster, stucco, brick, putty coat, primed wood, etc.

COLOR: White & tinting bases.

SURFACE PREPARATION: New works: All surfaces must be clean, dry and free of dust, rust, dirt, stains, mildew, grease, wax, oil, efflorescence or other foreign materials that could cause adhesion problems. Pre treat all galvanized, non-ferrous metals. Patch all voids, cracks, and holes with appropriate patching or caulking materials. New surfaces should be sealed with suitable primer/sealer.

Old works: Scrape, sand and completely clean to remove any dirt, rust, chalk, grease, oil, wax, loose paint or any other foreign materials. Glossy surfaces should be dulled down for good adhesion.

PRIMERS, SEALERS & UNDERCOATERS: Drywall and Plaster -#86-01 HI HIDE PVA SEALER, #81-01 ACRA UNDERCOAT, Masonry - #87-01 EVERBOND CONCRETE PRIMER, Metal - #7400 ALKYD METAL PRIMER, #61-01 FERRO CHEM PRIMER.

APPLICATION: ACRA-VEL FLAT may be applied with brush, roller or spray. Apply this paint when temperature is above 50 degrees Fahrenheit. Stir thoroughly before use.

DENSITY: 11.66 lb per gallon on white, varies depending on colors

NON-VOLATILE (Wt %): 51.3 for white color

NON-VOLATILE (Vol %): 34.9 for white color

VISCOSITY: 100 KU to 110 KU

DRYING TIME: It may be recoated in about 30 minutes under normal atmosphere and application conditions. Drying time also depends on surface temperature and relative humidity.

THINNING: Thin with water if needed. Over-thinning results the loss of hide.

COVERAGE: 250-400 sq. ft. per gallon. Actual coverage may vary depending surface conditions and application technique.

CLEAN UP: Warm, soapy water.

V.O.C.: Less than 50 grams per liter.

MANN BROTHERS PREMIUM PAINTS & FINISHING PRODUCTS

758 N. La Brea Blvd., Hollywood, CA 90038 TEL: 323.936-5168

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#85-00 VARA-BOND FLAT Interior/Exterior Weather Resistant-Moisture Permeable

CAUTION: Do not take internally. Avoid contact with eyes, prolonged contact with skin or breathing of spray mists. Use with adequate ventilation. Clean hand and contaminated skins after use.

WARNING: Do not apply if surface, container or air temperature is below **50 degree F**.

NOTICE: Purchaser is responsible for legal disposal of containers. Close container after each use. Do not take internally. **Keep out of reach of children. Keep from freezing.**